## **Environmental Protection Agency**

changing air, fuel, or oil filters, servicing engine-cooling systems, and adjusting idle speed, governor, engine bolt torque, valve lash, or injector lash. You may perform this nonemission-related maintenance on emission-data engines at the least frequent intervals that you recommend to the ultimate purchaser (but not the intervals recommended for severe service).

- (f) Source of parts and repairs. State clearly on the first page of your written maintenance instructions that a repair shop or person of the owner's choosing may maintain, replace, or repair emission-control devices and systems. Your instructions may not require components or service identified by brand, trade, or corporate name. Also, do not directly or indirectly condition your warranty on a requirement that the engine be serviced by your franchised dealers or any other service establishments with which you have a commercial relationship. You may disregard the requirements in this paragraph (f) if you do one of two things:
- (1) Provide a component or service without charge under the purchase agreement.
- (2) Get us to waive this prohibition in the public's interest by convincing us the engine will work properly only with the identified component or service.
- (g) Payment for scheduled maintenance. Owners are responsible for properly maintaining their engines. This generally includes paying for scheduled maintenance. However, manufacturers must pay for scheduled maintenance during the useful life if it meets all the following criteria:
- (1) Each affected component was not in general use on similar engines before January 1, 2004.
- (2) The primary function of each affected component is to reduce emissions.
- (3) The cost of the scheduled maintenance is more than 2 percent of the price of the engine.
- (4) Failure to perform the maintenance would not cause clear problems that would significantly degrade the engine's performance.

(h) *Owners manual*. Explain the owner's responsibility for proper maintenance in the owners manual.

[70 FR 40468, July 13, 2005]

## § 1048.130 What installation instructions must I give to equipment manufacturers?

- (a) If you sell an engine for someone else to install in a piece of nonroad equipment, give the engine installer instructions for installing it consistent with the requirements of this part. Include all information necessary to ensure that an engine will be installed in its certified configuration.
- (b) Make sure these instructions have the following information:
- (1) Include the heading: "Emission-related installation instructions".
- (2) State: "Failing to follow these instructions when installing a certified engine in a piece of nonroad equipment violates federal law (40 CFR 1068.105(b)), subject to fines or other penalties as described in the Clean Air Act."
- (3) Describe the instructions needed to properly install the exhaust system and any other components. Include instructions consistent with the requirements of §1048.205(v).
- (4) Describe the steps needed to control evaporative emissions, as described in §§ 1048.105 and 1048.245.
- (5) Describe any necessary steps for installing the diagnostic system described in §1048.110.
- (6) Describe any limits on the range of applications needed to ensure that the engine operates consistently with your application for certification. For example, if your engines are certified only for constant-speed operation, tell equipment manufacturers not to install the engines in variable-speed applications. Also, if you need to avoid sustained high-load operation to meet the field-testing emission standards we specify in §1048.101(c) or to comply with the provisions of §1048.101(d), describe how the equipment manufacturer must properly size the engines for a given application.
- (7) Describe any other instructions to make sure the installed engine will operate according to design specifications in your application for certification.

## § 1048.135

This may include, for example, instructions for installing aftertreatment devices when installing the engines.

(8) State: "If you install the engine in a way that makes the engine's emission control information label hard to read during normal engine maintenance, you must place a duplicate label on the equipment, as described in 40 CFR 1068.105.".

(c) You do not need installation instructions for engines you install in

your own equipment.

(d) Provide instructions in writing or in an equivalent format. For example, you may post instructions on a publicly available Web site for downloading or printing. If you do not provide the instructions in writing, explain in your application for certification how you will ensure that each installer is informed of the installation requirements.

[67 FR 68347, Nov. 8, 2002, as amended at 70 FR 40469, July 13, 2005]

## § 1048.135 How must I label and identify the engines I produce?

(a) Assign each engine a unique identification number and permanently affix, engrave, or stamp it on the engine in a legible way.

(b) At the time of manufacture, affix a permanent and legible label identifying each engine. The label must be—

- (1) Attached in one piece so it is not removable without being destroyed or defaced.
- (2) Secured to a part of the engine needed for normal operation and not normally requiring replacement.

(3) Durable and readable for the engine's entire life.

- (4) Written in English.
- (c) The label must—
- (1) Include the heading "EMISSION CONTROL INFORMATION".
- (2) Include your full corporate name and trademark. You may identify another company and use its trademark instead of yours if you comply with the provisions of §1048.635.
- (3) Include EPA's standardized designation for the engine family (and subfamily, where applicable).
- (4) State the engine's displacement (in liters); however, you may omit this from the label if all the engines in the engine family have the same per-cyl-

inder displacement and total displacement.

- (5) State the date of manufacture [MONTH and YEAR]. You may omit this from the label if you keep a record of the engine-manufacture dates and provide it to us upon request.
- (6) Identify the emission-control system. Use terms and abbreviations consistent with SAE J1930 (incorporated by reference in §1048.810). You may omit this information from the label if there is not enough room for it and you put it in the owners manual instead.
- (7) State: "THIS ENGINE IS CERTIFIED TO OPERATE ON [specify operating fuel or fuels]."
- (8) Identify any requirements for fuel and lubricants. You may omit this information from the label if there is not enough room for it and you put it in the owners manual instead.
- (9) List specifications and adjustments for engine tuneups; show the proper position for the transmission during tuneup and state which accessories should be operating. You may omit this information from the label if there is not enough room for it and you put it in the owners manual instead.
- (10) State the useful life for your engine family if it has a longer useful life under §1048.101(g)(1) or a shortened useful life under §1048.101(g)(2).
- (11) Identify the emission standards to which you have certified the engine.
- (12) State: "THIS ENGINE COM-PLIES WITH U.S. EPA REGULATIONS FOR [MODEL YEAR] LARGE NONROAD SI ENGINES.".
- (13) If your engines are certified only for constant-speed operation, state: "USE IN CONSTANT-SPEED APPLICATIONS ONLY".
- (14) If your engines are certified only for variable-speed operation, state: "USE IN VARIABLE-SPEED APPLICATIONS ONLY".
- (15) If your engines are certified only for high-load engines, state: "THIS ENGINE IS NOT INTENDED FOR OPERATION AT LESS THAN 75 PERCENT OF FULL LOAD.".
- (16) If you certify your engines under §1048.101(d) (and show in your application for certification that in-use engines will experience infrequent highload operation), state: "THIS ENGINE IS NOT INTENDED FOR OPERATION